

## Colour laminate variants for all tastes

# #KömmerlingForTomorrow

#### STANDARD COLOURS



**Pure white** 654 (WS)



Dark oak



Anthracite



Silver grey



Mahogany



Golden oak



Oak rustique Larch



Moss green





Fir green



White



Light oak

Alux white-

aluminium



Mountain oak Striped













Rustic Cherry Irish Oak

Alux DB 703





Alux grey-



Santana Oak

Sheffield oak brown

Sheffield oak grey

Siena PR

**Sheffield** 

oak light



Cherry

Blossom

#### SPECIAL COLOURS



Wine red











Colours may differ from the original laminates due to printing technology.

#### profine GmbH Kömmerling

Zweibrücker Straße 200 66954 Pirmasens Germany Tel. +49 (0) 6331 56 0 E-mail: info@koemmerling.com

#### www.koemmerling.com



Specifications subject to modification without prior notice. Order No. 24 21 17 0020 | 0723



ROBUST. HIGH-QUALITY. A GREAT LOOK NOW AND IN FUTURE.

KömaPan® tongue and groove profile KömaPan – groove and key profile

No matter whether it is used for facade cladding, door panelling or noise protection and shutter systems: KömaPan offers you a solution for your project that is as affordable as it is high quality.

These established tongue and groove profiles from Kömmerling boast impressive properties: They withstand not only wind and weather, but also chemical environmental effects. Not even pests can harm them. KömaPan owes this protection to its weather- and UV-resistant surface lamination. The completely maintenance-free material retains its shape and the colours stay looking good – and all this with minimal cleaning work. A decision that will pay off for a long time.

#### **Robust**

- Moisture-resistant
- Weatherproof and weatherresistant
- > UV-resistant
- > Corrosion-resistant
- > Dimensionally stable
- Lightfast and colourfast in accordance with DIN ISO 105-A03

#### **High-quality**

- > High loading capacity
- > Impact- and pressure-resistant
- > Good sound insulation
- > Fire rating B2

#### **Sustainable**

- > 100% recyclable in white
- > Basic body of foiled finish made of 100% recycled material
- > Good thermal insulation

#### **Easy-care**

> Easy to clean



# THE ALLROUND TALENT FOR YOUR CREATIVE SOLUTIONS

## The perfect solution

#### Cladding

- > Facade and gable cladding
- Wall cladding
- > Attic cladding
- > Roof overhang cladding

#### Panelling

- Garden gate and residential door panelling
- Yard gate panelling
- > Panelling for railing cladding (e.g. balcony panelling)

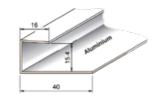
Shutter systems and noise protection

# M. ...

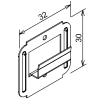
#### **ANCILLARY PROFILES**



External corner profiles aluminium 8234



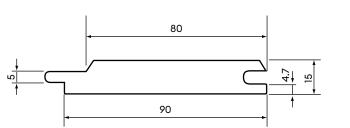
End profile aluminium 8236



V2A with stainless steel pin

### Kömmerling<sup>®</sup>

# **SPECIFICATIONS**





	Laminated	White	
Profile code	8081		
Dimensions	90 x 15 mm		
Delivery length	6 m		
Weight	1050 g/m ± 10 % (laminated on one or both sides)	770 g/m ± 10 %	
Weather resistance	5 years (in some colours 10 years, please enquire)	10 years	

	Test method			DVO II a lid a a file	
	Test method	Unit	PVC-U solid profiles		
			with lamination	654 White	
Mechanical properties					
(Apparent) density	ISO 1183	g/cm²	0.85 ± 0.05	0.85 ± 0.05	
Ball hardness 132 N/30s	DIN EN ISO 2039	N/mm²	> 20	> 20	
Impact strength at +20 °C	DIN EN ISO 179 (Annex)	kJ/m²	> 24	> 20	
Impact strength at 0 °C	DIN EN ISO 179 (Annex)	kJ/m²	> 22	> 18	
Impact strength at -20 °C	DIN EN ISO 179 (Annex)	kJ/m²	> 20	> 16	
Shore D hardness	DIN 53505		<i>≥</i> 75	> 75	
Thermal properties					
Vicat softening temperature	DIN EN ISO 306	°C	> 77	> 77	
Heat distortion temperature	DIN EN ISO 75 (HDT)	°C	60	60	
Shrinkage at +70 °C (2 h)	DIN 16927 (Annex)	%	< 0.4	< 0.4	
Shrinkage at +100 °C (1 h)	DIN 16927 (Annex)	%	< 1.8	< 10	
Coefficient of linear expansion (in the range from -30° C to +50° C)	DIN 53752	mm/mK	0.04-0.05	0.08	
Insulation value	DIN EN 674 (Annex)	$W/(m^2K)$	2.2	2.2	
Thermal conductivity (0 °C to +60 °C)	DIN EN 52612	W/(mK)	0.095	0.095	
Other properties					
Surface hardness			HB-F		
Clemens hardness		gram force	500		
Shot peening test	DIN 53154		A 10000		
Gardner sandblast test	ASTM 968-51	I/MIL	6.0		
Salt spray test	DIN 50021		OK		
Light resistance (tested in accordance with DIN 53389)	DIN 54004		Level 8		
Weather resistance (tested in accordance with DIN 53387, 2000 h)	DIN 54001		Colour fastness grade 4		
Fire behaviour	DIN EN ISO 13501-1 DIN EN ISO 11925-2		E-Class	E-Class	